

CORRECTED VERSION

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
24 August 2000 (24.08.2000)

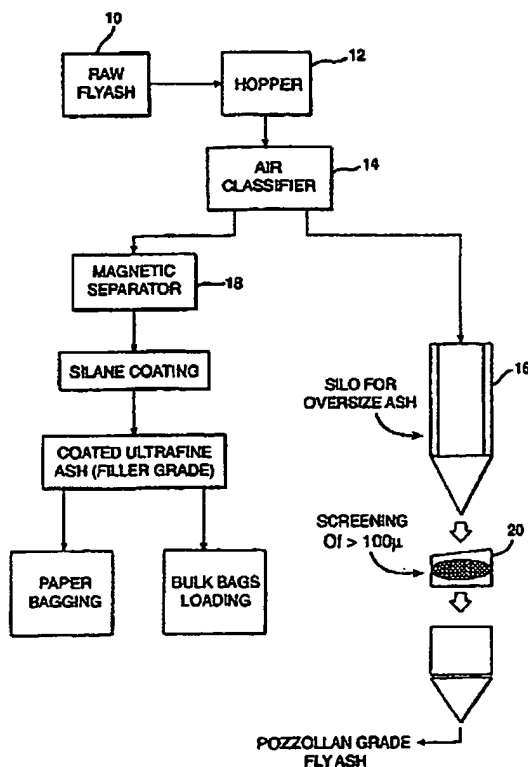
PCT

(10) International Publication Number
WO 00/48960 A1

- (51) International Patent Classification⁷: C04B 18/08, C08K 3/22
- (21) International Application Number: PCT/US00/03947
- (22) International Filing Date: 16 February 2000 (16.02.2000)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
09/251,515 17 February 1999 (17.02.1999) US
09/357,046 19 July 1999 (19.07.1999) US
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- (81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

[Continued on next page]

(54) Title: METHOD OF MAKING MINERAL FILLER AND POZZOLAN PRODUCT FROM FLY ASH



(57) Abstract: A method for producing a mineral filler and pozzolan product from fly ash is provided in which fly ash is dry processed in an air classifier to obtain a fine fraction having an average particle size of from about 0.1 to 5 microns and a coarse fraction having an average particle size of from about 6 to 20 microns. The fine fraction is then preferably passed through a magnetic separator to remove ferrous iron oxides and may optionally be treated with a surface modifier to form a mineral filler. The coarse fraction is preferably passed through a 100 mesh screen to form a pozzolan product.

WO 00/48960 A1



(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

(48) Date of publication of this corrected version:

27 December 2001

(15) Information about Corrections:

see PCT Gazette No. 52/2001 of 27 December 2001, Section II

Previous Correction:

see PCT Gazette No. 15/2001 of 12 April 2001, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

METHOD OF MAKING MINERAL FILLER AND POZZOLAN PRODUCT FROM FLY ASH

This invention relates to a method of making an industrial mineral filler and a pozzolan product from fly ash, and more particularly, to a method in which raw fly ash is
5 dry processed into fine and coarse fractions which can be utilized as mineral filler and pozzolan products.

Fly ash is a by-product derived from the combustion of coal and comprises finely divided inorganic products. Enormous amounts of fly ash are produced annually nationwide, primarily from burning coal in electric power plants. Disposal of fly ash has
10 posed an increasingly difficult problem because the volume, the particulate nature, and the varied chemical composition of fly ash limit the number of acceptable disposal sites.

Accordingly, efforts have been made to find alternative, economic uses for fly ash. For example, fly ash has been used as a pozzolan material in concrete applications. However, the direct use of fly ash as a pozzolan product has been limited
15 as the high carbon content in the fly ash prevents entrainment of the concrete, causing non-uniform hardening. In order for larger amounts of fly ash to be suitable for use as a pozzolan product, the fly ash should have a low carbon content.

Another potential use for fly ash is as an industrial mineral filler. Mineral fillers are widely used in plastic products to improve performance and reduce costs. Mineral
20 fillers commonly used for applications such as plastics, compounding, injection molding, paper products and the like include calcium carbonate, kaolin, aluminum hydrate, mica, talc and ground silica. The chemistry and characteristics of fly ash are close to those of such commercial fillers and would be a desirable substitute. However, the particle size of fly ash is much larger than that of typical commercial fillers. Wet processing such as
25 wet milling, froth flotation, attrition grinding, and wet magnetic iron removal have been used in the past to reduce and control the particle size of fly ash. However, such methods are complicated, expensive, and require a multi-step process as the wet fly ash must be oven dried. In addition, methods such as froth flotation utilize reagents such as turpentine which must be safely disposed of.

Accordingly, there is still a need in the art for a method for producing useful products from fly ash such as mineral filler and pozzolan which method is economical and easy to implement.

The present invention meets that need by providing a method of processing fly ash into mineral filler and pozzolan products which utilizes fly ash having a low carbon content and which utilizes a dry method of processing, i.e., the method does not require or involve wetting, drying, or rewetting of the fly ash during processing. The resulting filler has an average particle size of from about 0.1 to 5 microns and may be used in a number of filler applications including plastics, paint, rubber, putty insecticides, textile coatings, putty, sealants, paper, calking, rubber, asphalt, and tiles. The enhanced pozzolan has an average particle size of less than about 10-20 microns and may be used in the manufacture and replacement of cement, as well as in soil stabilization.

In accordance with one aspect of the invention, a method for producing mineral filler from fly ash is provided comprising the steps of providing a quantity of raw fly ash having a carbon content of not more than about 0.1 to 40% by weight, and passing the fly ash through an air classifier to obtain from about 0.1% to about 65% by weight of a fine fraction having an average particle size of from about 0.1 to about 5 microns. The method preferably includes the step of passing the fine fraction obtained through a magnetic separator to remove from about 0.1-99% by weight ferrous iron oxide from the fine fraction.

Preferably, the method further includes the step of treating or coating the filler with a surface modifier such as a surfactant, coupling agent, lubricant, or acid scavenger. The surface modifier is preferably selected from the group consisting of silanes, stearates, aluminate, titanate, and zirconate. A preferred silane is vinyl-amino methoxyl siloxane. A preferred stearate is calcium stearate. A preferred titanate is amino titanate. The surface modifier is preferably applied at a dry coating weight of between about 0.1 to 5% by weight.

The resulting filler may be used in a number of filler or extender applications as well as in composites. Specific uses for the fillers include thermoplastic compounding of polypropylene, low and high density polyethylene molds and extrusions, and in thermosetting bulk molding, compounding and reinforced injection molding of

unsaturated polyesters and polystyrenes. The filler may also be used in the thermoforming compounding of rigid or flexible polyvinyl chloride.

A method for producing an improved pozzolan product from fly ash is also provided which comprises the steps of providing a quantity of raw fly ash having a carbon content of not more than 0.1 to 40% by weight, and passing the fly ash through an air classifier to obtain from about 35 to 95% by weight of a coarse fraction. The method preferably further includes the step of passing the coarse fraction through a 100 mesh screen. The resulting pozzolan product exhibits a compressive strength of at least 3000 psi for 28 days and provides uniform hydration when used in cement manufacture or replacement applications.

While the methods for forming a mineral filler and pozzolan product have been described herein as separate methods, it should be appreciated that both the mineral filler and pozzolan product may be produced from fly ash in a single process. Such a process comprises the steps of providing a quantity of fly ash having a carbon content of not more than 0.1 to 40% by weight; and passing the fly ash through an air classifier to obtain from about 35 to 95% by weight of a coarse fraction and from about 5 to 65% by weight of a fine fraction. The fine fraction obtained is then preferably passed through a magnetic separator to obtain the mineral filler, and the coarse fraction is preferably passed through a 100 mesh screen obtain the pozzolan product.

Accordingly, it is a feature of the present invention to provide a method for forming mineral filler and pozzolan products from fly ash. Other features and advantages of the invention will be apparent from the following description, the accompanying drawings, and the appended claims.

In order that the invention may be more readily understood, reference will now be made by example to the accompanying drawing, in which Fig. 1 is a flow diagram illustrating the method of making the filler and pozzolan products of the present invention.

The method of the present invention provides several advantages over previous processes in that it utilizes a dry processing method which does not require wetting and drying of the fly ash, and thus requires fewer steps and is more economical. The process is applicable to both Class C and Class F fly ash, which have a typical particle size distribution of about 0 to 150 microns, and an average particle size of about 10 to

15 microns. In addition, the method of the present invention utilizes fly ash having a minimal carbon content which results in improved properties for the resulting filler and pozzolan.

Referring now to Fig. 1, the method of the present invention is illustrated. As shown, raw fly ash 10 having a carbon content of not more than about 0.1 to 40% by weight, and more preferably, not more than about 0.1 to 4% by weight, is fed into a hopper 12 and then through an air classifier 14 which separates the fly ash into a fine fraction having an average particle size of from about 0.1 to about 5 microns and a coarse fraction having an average particle size of about 6 to 20 microns. A preferred air classifier for use in the present invention is a Raymond® High Performance Jet-Stream™ Classifier available from ABB Raymond. Also suitable for use is a Raymond® mechanical air separator.

The coarse fraction of the fly ash generated from the air classifier is preferably diverted to a silo 16, and is then preferably passed through a 100 mesh screen 20 which removes oversize particles of silica or carbon contained in the fly ash which could impair the quality of the fly ash and its cementitious properties. The typical chemical composition of the resulting pozzolan is about 0.1 to 60% by weight aluminum oxide, about 0.5 to 50% by weight calcium oxide, about 0.5 to 50% by weight silicon oxide, about 0.5 to 10% by weight magnesium oxide, about 0.1 to 5% by weight titanium dioxide, about 0.1 to 10% by weight iron, and about 0.1 to 10% by weight sulfur trioxide. Trace amounts of other compounds may also be present.

The fine fraction generated from the air classifier is preferably passed through a magnetic separator 18 to remove from about 0.1 to 99% by weight ferrous iron oxides, or magnetic iron, from the fine fraction. Suitable magnetic separators suitable for use include the Permroll® Magnetic Separator available from OSNA Equipment Inc., and Carpc and Ereiz Magnetic Units, available from Ereiz Magnets Inc. Preferred separators include an NHI (Neodymium-Iron-Boron) magnet, available from Bunting Magnetics Co. and a magnetic separator available from Walker Magnetics.

After removal of ferrous iron oxides, the filler is preferably treated with a surface modifier, such as an acid scavenger, surfactant, coupling agent, or lubricant to allow for higher loading and better coupling with polymers with little or no viscosity change. Such surface modifiers function to enhance the bond between the filler and the polymer or

other medium in which the filler used. Suitable surface modifiers or coating agents include silanes, stearates, aluminates, titanates, and zirconates. Preferred surface modifiers are silanes and stearates, which may be used in aqueous, solid, or pre-hydrolyzed forms.

5 A preferred silane is vinyl-amino methoxyl siloxane, which is a 40% solids solution of silane in methanol solvent available from Dow Corning. The silane is preferably surface coated as an aqueous solution on the filler particles using conventional spraying equipment. A preferred stearate is calcium stearate regular which is available from Witco Corporation in solid form. The stearate may be applied
10 by several methods. For example, the filler may be dissolved with calcium stearate in water and then oven dried. Alternatively, the calcium stearate may be applied as a surface treatment while milling with the filler. The preferred method is to spray the calcium stearate on the filler while flowing the filler through a pug mill mixer or a paddle mill mixer.

15 The surface modifier may be applied to the filler prior to or during compounding with the polymer or other medium. The treated filler may then be bagged or otherwise packaged for shipment to a customer. The filler may also be mixed with water (slurried) for tank shipment for use in paint and paper applications.

The typical chemical composition of the filler includes from about 5 to 60% by
20 weight aluminum oxide, about 0.5 to 60% by weight calcium oxide, about 5 to 30% by weight silicon oxide, about 0.5 to 15% by weight magnesium oxide and about 0.1 to 10% by weight titanium dioxide. More preferably, the chemical composition includes about 25 to 45% by weight aluminum oxide, about 30 to 40% calcium oxide, about 15 to 25% silicon oxide, about 0.5 to 10% magnesium oxide, and about 0.1 to 5% titanium
25 dioxide.

The filler is comprised of spherical particles which allows better throughput and compounding when used. The filler also coats and tints easily and disperses uniformly. The filler has an oil absorption of about 22/100 according to ASTM D281, and a specific heat of 0.24 according to ASTM 4611. The filler exhibits a pH in water of from about 6
30 to 8 (ASTM 4972), thermal stability at temperatures up to about 1000 to 2500°F, a specific gravity of about 2.5 to 3.1 and Mohs hardness of about 3 to 5.5.

In order that the invention may be more readily understood, reference is made to

the following examples which are intended to illustrate the invention, but not limit the scope thereof.

Example 1

Four samples of fly ash, A, B, C and D were provided. The principles
5 constituents (by weight percent) of Samples A, B and C as received are illustrated in
Table 1. Each sample had a carbon content in the range of 0.37 to 0.40% and
accordingly a very low LOI as indicated. Samples A, B and C were then separated by
air classification at varying degrees (RPM) according to the method of the present
invention. Sample D remained in the form of untreated raw fly ash. Laboratory batch
10 mixes were then prepared by adding respective Samples A, B and C to portland
cement at a ratio of 1:4. Concrete slump was maintained between 4-4 3/4 for all four
mixes.

Table 1 below illustrates the principal constituents (by weight percent) of
samples A, B, and C as received.

Table 1

Component	Sample A (wt.%)	Sample B (wt.%)	Sample C (wt.%)
Moisture	0.04	0.04	0.05
LOI	0.17	0.19	0.24
5 SiO ₂	42.13	45.86	42.02
Al ₂ O ₃	17.37	17.07	17.52
Fe ₂ O ₃	5.79	5.74	5.59
SO ₃	0.99	0.80	0.95
CaO	23.23	21.01	23.28
10 MgO	4.55	4.09	4.70
Na ₂ O	1.45	1.29	1.41
K ₂ O	0.36	0.34	0.37
P ₂ O ₅	0.94	0.90	0.97
TiO ₂	1.45	1.42	1.44
15 SrO	0.32	0.30	0.32
BaO	0.63	0.61	0.64

Table 2 illustrates the compressive strengths (psi) of the samples after 3, 7, 14 and 28 days.

Table 2

Days	Sample A 1-2 microns removed (~12 microns)	Sample B 2-3 microns removed (~15 microns)	Sample C 3-5 microns removed (~ 20 microns)	Sample D Raw ~ 10 microns
5				
3 Days #1	1968	1356	1343	1560
#2	1895	1456	1433	1618
Average	1930	1410	1390	1590
10				
7 Days #1	2868	2274	2104	2859
#2	2513	2212	2170	2897
Average	2690	2240	2140	2870
15				
14 Days #1	3651	2561	2502	3848
#2	3506	2678	2694	3508
Average	3580	2620	3850	3680
20				
28 Days #1	4294	3274	3451	4278
#2	4126	3251	3329	4398
Average	4210	3260	3390	4340

All of the fly ashes passed the mandatory > 3,000 psi @ 28 days required of all concrete mixes. It should also be noted that the oversize of the 1 micron particle size (Sample A) exhibited a higher 3-day strength than the raw ash.

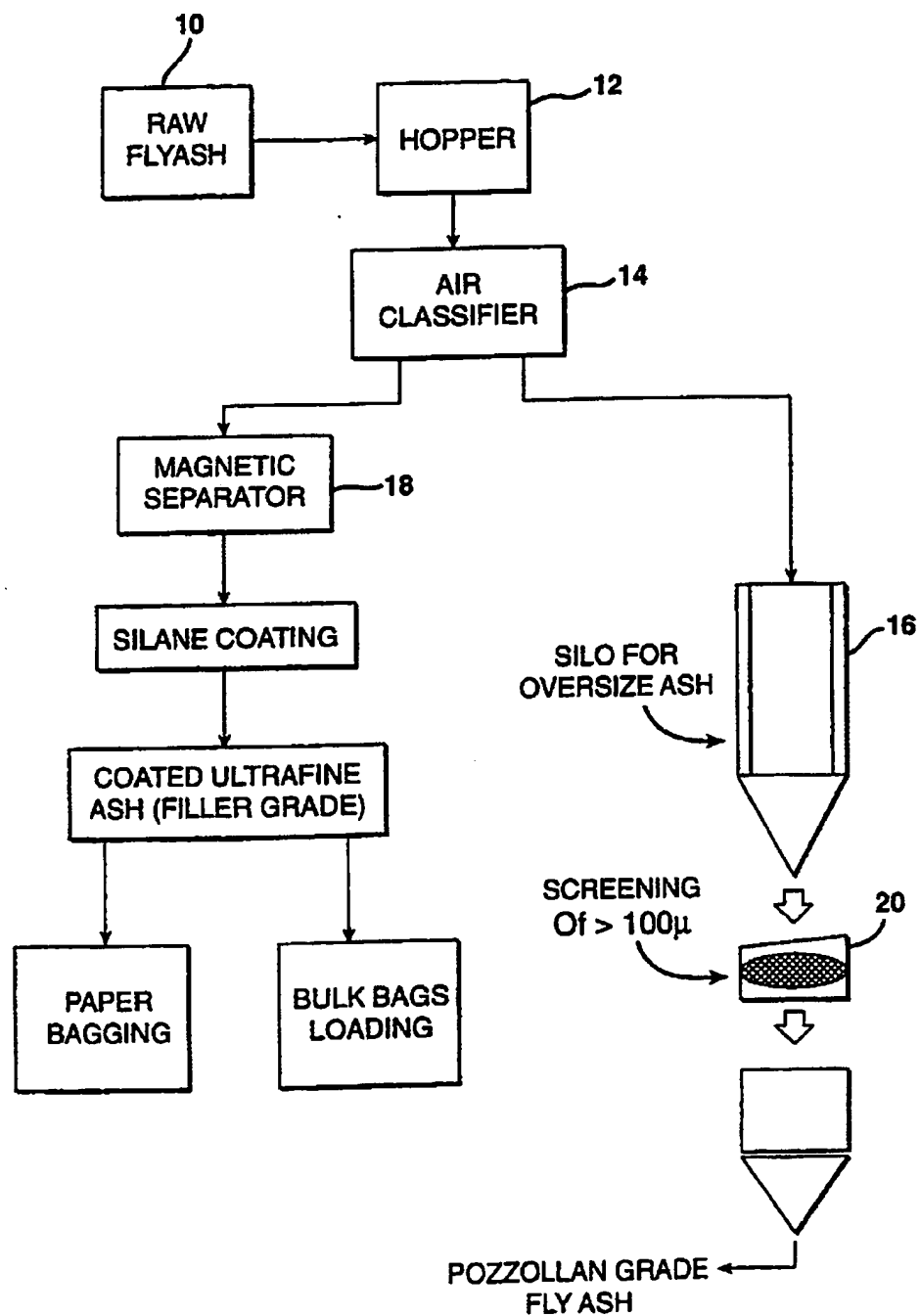
While certain representative embodiments and details have been shown for purposes of illustrating the invention, it will be apparent to those skilled in the art that various changes in the methods and apparatus disclosed herein may be made without departing from the scope of the invention, which is defined in the appended claims.

CLAIMS

1. A method of producing a mineral filler from fly ash comprising the steps of:
providing a quantity of raw fly ash having a carbon content of not more than
about 0.1 to 40%; and passing said fly ash through an air classifier to obtain from about
5 0.1% to about 60% by weight of a fine fraction having an average particle size of from
about 0.1 to about 5 microns.
2. The method of claim 1 further including the step of passing said fine fraction
through a magnetic separator to remove ferrous iron oxide from said fine fraction.
3. The method of claim 1 further including the step of treating said fine fraction with
10 a surface modifier.
4. The method of claim 3 wherein said surface modifier is selected from the group
consisting of silanes, stearates, aluminates, titanates, and zirconates.
5. The method of claim 4 wherein said surface modifier comprises a vinyl-amino
methoxyl silane.
- 15 6. The method of claim 4 wherein said surface modifier comprises calcium
stearate.
7. The method of claim 4 wherein said surface modifier comprises amino titanate.
8. The method of claim 1 in which said mineral filler comprises from about 5 to 60%
by weight aluminum oxide, from about 0.5 to 60% by weight calcium oxide, from about
20 5 to 30% by weight silicon oxide, from about 0.5 to 15% by weight magnesium oxide
and from about 0.1 to 10% by weight titanium dioxide.
9. The method of claim 3 wherein said surface modifier is applied at a dry coating
weight of between about 0.1 to 5% by weight.

10. The method of claim 1 wherein said raw fly ash has a carbon content of not more than about 0.1 to 4% by weight.
11. A method for producing a pozzolan product from fly ash comprising the steps of:
providing a quantity of raw fly ash having a carbon content of not more than 0.1
5 to 40% by weight; passing said fly ash through an air classifier to obtain from about 35 to 95% by weight of a coarse fraction.
12. The method of claim 11 further including the step of passing said coarse fraction through a 100 mesh screen.
- 10 13. The method of claim 11 wherein said pozzolan product has a compressive strength of at least 3000 psi for 28 days.
14. The method of claim 11 wherein said raw fly ash has a carbon content of not more than 0.1 to 4% by weight
15. A method for producing a mineral filler and pozzolan product from fly ash
15 comprising the steps of: providing a quantity of fly ash having a carbon content of not more than 0.1 to 40% by weight; passing said fly ash through an air classifier to obtain from about 35 to 95% by weight of a coarse fraction and from about 5 to 65% by weight of a fine fraction; passing said fine fraction through a magnetic separator to obtain said mineral filler; and passing said coarse fraction through a 100 mesh screen to obtain
20 said pozzolan product.

FIG. 1



INTERNATIONAL SEARCH REPORT

Inter. Appl. No.

PCT/US 00/03947

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C04B18/08 C08K3/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C04B C08K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 268 320 A (KLINGAMAN RICHARD M ET AL) 19 May 1981 (1981-05-19) claims 1,21 column 4, line 7 - column 5, line 60 column 8, line 31 - line 41 column 10, line 59 - line 65	1-4,7
A Y	— — / —	8 15

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

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- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- *Z* document member of the same patent family

Date of the actual completion of the international search

8 June 2000

Date of mailing of the international search report

16/06/2000

Name and mailing address of the ISA

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INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 00/03947

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Enter International Application No
PCT/US 00/03947

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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INTERNATIONAL SEARCH REPORT

Information on patent family members

Inter national Application No

PCT/US 00/03947

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CORRECTED VERSION

(19) World Intellectual Property Organization
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(43) International Publication Date
24 August 2000 (24.08.2000)

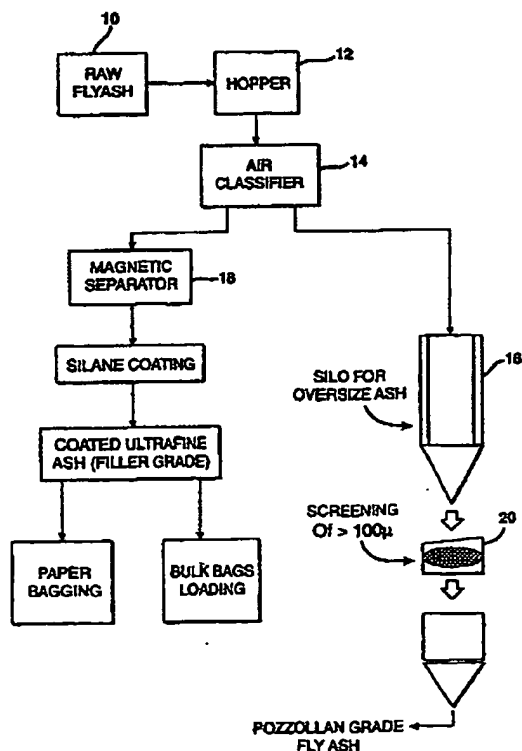
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- (81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

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(54) Title: METHOD OF MAKING MINERAL FILLER AND POZZOLAN PRODUCT FROM FLY ASH



(57) Abstract: A method for producing a mineral filler and pozzolan product from fly ash is provided in which fly ash is dry processed in an air classifier to obtain a fine fraction having an average particle size of from about 0.1 to 5 microns and a coarse fraction having an average particle size of from about 6 to 20 microns. The fine fraction is then preferably passed through a magnetic separator to remove ferrous iron oxides and may optionally be treated with a surface modifier to form a mineral filler. The coarse fraction is preferably passed through a 100 mesh screen to form a pozzolan product.

WO 00/48960 A1



(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

(48) Date of publication of this corrected version:

12 April 2001

(15) Information about Correction:

see PCT Gazette No. 15/2001 of 12 April 2001, Section II

Published:

— With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.